

## Toyota Forklift Parts

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., also called TMHU, continues to be the top selling lift truck dealer in the United States. Proudly celebrating more than 40 years of operations, the Irvine, California situated business presents a complete line of quality lift trucks. Owing to their reputation of excellence, reliability, and sturdiness, Toyota remains popular in this competitive market. Quality is the foundation of Toyota's legendary Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S. are manufactured here.

All Toyota's manufacturing facilities within Canada and the United States comply with the International Organization for Standardization or ISO 14001 standard. The Columbus TIEM plant has been honored on many occasions for its dedication to continual improvement and its environmentally friendly systems. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the current centralized EPA standards and have complied with California's strict emission standards and regulations.

### TMHU, U.S.A. - Leading the Industry

The head of Toyota Material Handling, U.S.A., Brett Wood believes that TMHU's success comes from its commitment to manufacture high quality lift trucks at the same time as providing superb client support and service. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." • TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's largest lift truck dealer and is amongst the magazines impressive World's Most Admired Companies.

### New Meaning to Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not many other corporations and no other lift truck producer can match Toyota's history of protecting the environment while simultaneously advancing the economy. Environmental responsibility is an important feature of corporate decision making at Toyota and they are proud to be the first and only manufacturer to offer UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift trucks. Yet one more reason they remain a leader within the industry.

In 2006, Toyota released the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission standards, and also meets California's more involved 2010 emission standards. The end invention is a lift vehicle that creates 70 percent fewer smog forming emissions than the current Federal standards allow.

Also starting in 2006, collectively with the Arbor Day Foundation, Toyota added to its commitment to the environment. To this day more than 58,000 trees have been embedded in the ground throughout state forests and community parks that were damaged by fires and other ecological causes. 10,500 seedlings have also been scattered through Toyota Industrial Equipment's system of sellers to non-profit organizations and neighborhood customers to help sustain communities all over the U.S.

Toyota's lift vehicles provide better efficiency, visibility, ergonomics and durability, and most significantly, the industry's leading safety technology. The company's System of Active Stability, also referred to as "SAS"•, helps limit the possibility of accidents and injuries, in addition to increasing productivity levels while minimizing the potential for merchandise and equipment breakage.

System Active Stability is able to discern circumstances that may lead to lateral unsteadiness and potential lateral overturn. When one of these factors have been detected, the SAS will immediately engage the Swing Lock Cylinder to re-stabilize the rear axle. This adjusts the lift truck's stability trajectory from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to prevent injuries or accidents while adding stability.

SAS was initially introduced to the market on the 7-Series internal combustion models in 1999 and subsequently catapulted Toyota into the industry leader for safety. Since then, SAS have been integrated into the majority of Toyota's internal combustion models. It is standard equipment on the new 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with compulsory worker education, overturn fatalities across all models have decreased by 13.6% since 1999. Also, there has been an overall 35.5% reduction in industry wide collisions, loss of control, falls and tip overs from a lift vehicle for the same period.

Toyota's pattern of excellence reaches far beyond its technological achievements. The company maintains a widespread Operator Safety Training course to help users meet OSHA standard 1910.178. Education programs, videos and various materials, covering a wide scope of subjects-from personal safety, to OSHA rules, to surface and cargo conditions, are available through the supplier network.

Toyota has sustained a permanent presence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, created its 350,000th lift vehicle. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America at the moment are manufactured in the United States.

TMHU is based in Columbus Indiana and houses nearly 1 million square feet of manufacturing facilities over 126 acres of property.

Facilities include a National Customer Center, as well as manufacturing operations and distribution centers for equipment and service components, with the entire investment exceeding \$113 million dollars.

The modern NCC was designed to serve TMHU customers and sellers. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an section for live merchandise demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its originator, Sakichi Toyoda, in 1867, and finally a training center.

TMHU has 68 authorized industrial equipment dealers, along with 189 dealership locations throughout the United States, offering the most comprehensive and inclusive client support and customer service in the industry. The company's new and Licensed Used lift trucks, service, parts, and financing capabilities make Toyota dealerships a one-stop shop to ensure overall consumer satisfaction.